



Materials

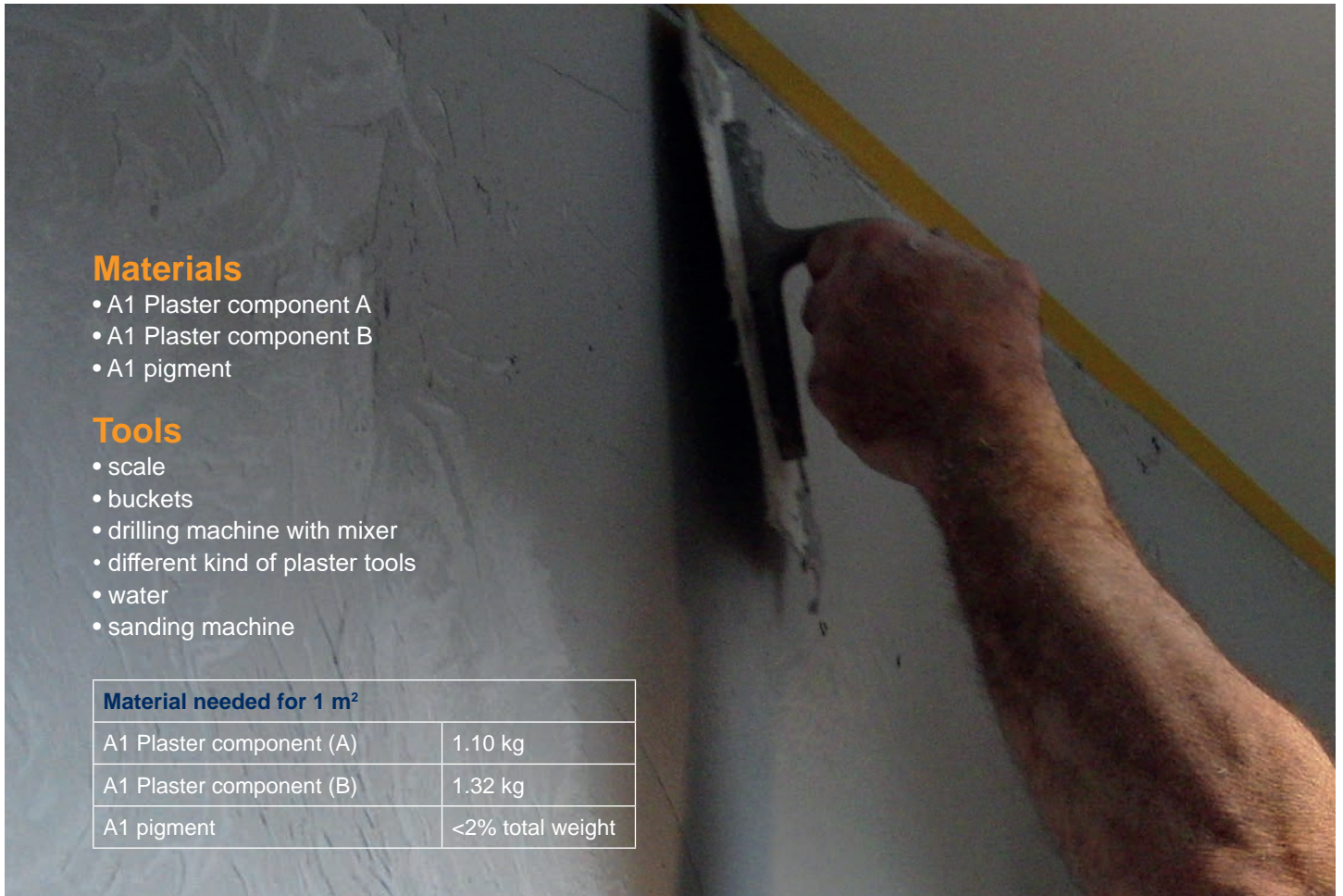
- A1 Plaster component A
- A1 Plaster component B
- A1 pigment

Tools

- scale
- buckets
- drilling machine with mixer
- different kind of plaster tools
- water
- sanding machine

Material needed for 1 m²

A1 Plaster component (A)	1.10 kg
A1 Plaster component (B)	1.32 kg
A1 pigment	<2% total weight



1 Make sure the surface is smooth. Then apply a stuc primer onto the surface.



2 Weigh the correct amount of Component A (1 part in weight) and Component B (1.2 part in weight) + 2% colour pigment of your choice.



3 Mix Component B with Component A with the High Shear mixer till all lumps have disappeared (approx. 2 minutes).



4 Apply a 1st layer of A1 Plaster using a stucco and level it (approx. 1 mm thickness).



5 Use a stucco to create some structure (or any other tool) in the 1st A1 Plaster layer. Processing time is max. 1 hour.



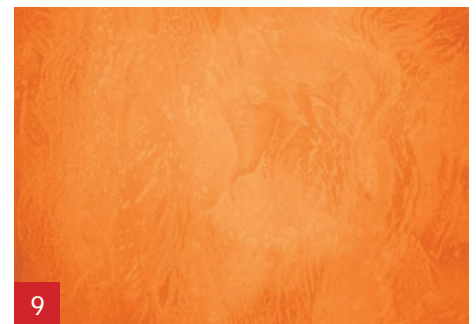
6 Result: 1st layer of A1 Plaster. It's possible to scrape off the sharp upright edges...



7 ... with a Chinese knife before the 1 hour curing time. This will save a lot of sanding.



8 After curing (approx. 1 hour) lightly sand the surface with P80 sandpaper.



9 Result after sanding the 1st layer. Directly after sanding, the 2nd layer of A1 Plaster can be applied.



10 Mix a new quantity of A1 Plaster and apply a 2nd layer onto the surface and level it. You can use the same or a different colour.



11 After curing (approx. 1 hour) sand the 2nd layer with P120 (fine) sandpaper until you have a smooth surface.



12 Result after sanding for the 2nd time.



13 Last step is to apply the A1 Sealer.



14 Use a cloth or sponge. Apply A1 sealer, diluted with 30% of water, and immediately wipe out with a clean dry cloth. After drying repeat the process for 2nd layer.



15 Result of this surface finish. Of course, different colour shades are possible.

Examples

